

Bevel form		Cutting angle (s)	Toothing	Coating
(SF1)	<p>hollow grinding</p>	(A) 22°	(a) Straight edge	ASTRAL quality (without HMCE*, non-stainless steel)
(SF2)	<p>hollow grinding</p> <p>0° up to -1°</p>	(B) 24°	Pointed toothing (b 2,0) (b 2,5) (b 3,0) (b 3,5)	(1) Grey
(SF3)	<p>groove</p>	(C) 26°	Convex toothing (c 5,0)	(2) Blue
(SF4)	<p>edges</p>	(D) 32°		(3) Black
(SF5)	<p>2 times hollow grinding</p>	(E) other	(d) Other (please add a photo while measuring the toothing)	(4) Light green
		Radius		(5) Dark green
		(Z) R365		(6) Clear
		(Y) R400		Stainless steel (with HMCE*)
		(X) R410		(7) Without coating
		(W) R430		
		(V) R460		
		(U) R485		

	Radius	Bevel form	Cutting angle (s)	Toothing	Blade material	Coating	Cutting bevel coated (yes/no)	Quantity
1)								
2)								
3)								
4)								
5)								

*HMCE = hard metal cutting edge